

Amendments to the Specification:

Please replace paragraph [0006] with the following amended paragraph:

[0006] The result is a ceramic mold containing a ceramic core which in combination define a mold cavity. It will be understood that the exterior of the core defines the passageway to be formed in the casting and the interior of the shell mold defines the external dimensions of the superalloy casting to be made. The core and shell may also define casting portions such as glass gates and risers which are necessary for the casting process but are not part of the finished cast component.